Preliminary Investigation on Mechanical Properties of Polymer Coating Screws for the Future Fragility Fracture Fixation

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Bone fracture fixation uses both consecrated materials, such as metals/metal alloys, as well as synthetic materials. Synthetic materials are extremely versatile in terms of simulating biological structures, bio-compatibility and, in some cases, avoid the subsequent interventions for removing the prosthetic material. Fixing an osteoporotic fracture presents major risks of failure due mainly to the bone fragility. To reduce the risk of failure, prosthetic materials have been improved with various cements. The purpose of the current study was to assess the mechanical properties of different orthopedic screws covered with a new polyurethane acrylate polymer (PUA) in order to improve the stability of the screw for the subsequent fixation of the fragility fracture. To test the efficiency of the new polymer, the breaking/fracture strength of the orthopedic screws coated with PUA was evaluated, in comparison with the screws without coating material. Our data shows that tested PUA improves the bond between the screw and bone. We estimate that the effect obtained is caused by the partial damping of the loading force due to the elastic component of the polymer.

Keywords: polyurethane acrylate, osteoporotic fixation, fragility fracture

Osteoporosis is a disease with a high incidence that incapacitates the patients by decreasing the quality of life while being an economic burden. The most serious consequence of this condition is the risk of a fracture. The most common osteoporosis fractures, also named fragility fracture, are wrist, vertebral, hip fractures [1] and, as the life expectancy rises, the fragility fractures of the pelvis (FFFP). An important risk factor for osteoporosis are glucocorticoids the standard first line treatment for immune thrombocytopenia [2]. The main problem in fixing the osteoporotic fracture is the fragility of the bone that affects the stability of the implanted devices. For this reason, there had been tried different ways to improve the stability of the implanted devices by using different types of cement [3]. Although most studies [4] showed that cement augmentation improves the screw fixation strength they exhibit a number of shortcomings: mismatch in stiffness between the cement and the contiguous bone, necrosis, thrombosis [5]. Therefore, there is still a great demand for new materials capable of improving the fixation strength especially for the osteoporotic bone. Currently, many synthetic materials, such as polymers, are in medical use: polyethylene, polyacrylate, polyurethanes (PU) [6]. Among all, we focus on polyurethane due to its high versatility that allows the simulation of human bone structure. The structural versatility of PU can be easily achieved by manipulating its composition through chemical reactions [7-10]. Conventional polyurethanes are generally obtained from poly-isocyanates, polyols and chain extenders. One of the raw materials used, aromatic isocyanates, causes serious health problems through degradation products (aromatic amines, carcinogens) when are introduced into the human body [11, 12]. For this reason, it was necessary to develop alternative methods for the polyurethane’s synthesis. Particular attention was paid to obtain non-isocyanate polyurethanes such poly hydroxy-urethanes based on multicycle carbonates and aliphatic amines [13, 14]. This type of polyurethanes also named polyurethanes acrylates (PUA) are highly hydrophilic and elastic. It contains a) a PU part that confers elasticity able to absorb some of the loading forces, b) an acrylate part, already used in dental prosthesis due to its strength, and c) a hydrophilic part which allows the compatibility to the biological tissue. The aim of the study was to assess the mechanical properties of different orthopedic screws covered with the new polyurethane acrylate polymer in order to improve the stability of the screw. To test the efficiency of the new polymer, the resistance of orthopedic screws covered with PUA was evaluated in comparison with screws without coating material when they were fixed on samples that simulate the osteoporotic bone. The study envisages the future use of the augmented screw for the fixation fragility fracture of the pelvis.

Experimental part
The experiment contains two phases: first the synthesis of the acrylate polyurethane polymer and second its mechanical testing following its application on different
types of orthopedic screws used to fix artificial osteoporotic bone.

Polymer synthesis. The polymeric material used in this study is a new type of polyurethane PUA, synthesized at the Institute of Macromolecular Chemistry Petru Poni, Iasi, Department of Polyaddition and Photochemistry. The PUA has hydrophilicity and high elasticity, bio-compatibility, lack of toxicity, mechanical resistance but also a certain degree of elasticity. PUA synthesis has the big advantage of using non-toxic raw materials: amines, ethylene carbonate, acrylic acids and water as a solvent [13]. The structure of macromolecular chain allows the grafting of OH terminal groups thus facilitating the use of water as a solvent in a non-toxic synthesis process [13]. The urethane groups can form hydrogen bonds with different other chemical groups, thus favoring the physical grip on certain surfaces. Another advantage of PUA is the low economic cost due to the mechanism of the polymerization that can take place at ambient temperature. The urethane group was obtained by the analogous polymer reaction between cycle-poly carbonate (fig. 1.a) and several types of diamines (fig. 1.b) [13-17]. The obtained products were subjected to the condensation reaction with acrylic and methacrylic acid, resulting in a series of vinyl monomers containing urethanes groups whose structures are shown (fig. 2: A, B, C).

The vinyl monomers obtained, A, B, C were subjected to polymerization in the presence of K_2S_2O_8 at low temperatures between 20-40°C, resulting polymers with concentrations in dry matter 30-50% and viscosities ranging between 40000-355000cP at 20°C. The structure of the vinyl monomer selected for polymerization (A), where X=H, is presented (fig. 3). The structure of the polymer resulted, named polyurethane acrylate polymer, is presented (fig. 4).

Mechanical tests
The mechanical tests evaluated the behavior of the orthopedic titanium screws covered with a polymeric film that were fixed on synthetic bone samples. Synthetic samples (Sawbones-SKU:1522-09) simulating osteoporotic bone were 7.5 PCF cell polyurethane foam blocks (size 40 mm × 130 mm × 180 mm and density 0.16 g / cm3 similar to osteoporotic density). The titanium screws (Biomatrix) used have different diameters: 4.5 cortical screw, 6.5 malleolar screw and 6.5 cancellous screw, length 60-70 mm. The polymer applied on the surface of the screws was left to stand 24 h to complete the polymerization reaction. Both uncoated and PUA coated screws were subjected to a tensile force applied by a static testing machine (WDW-50E) using a speed of 1 mm/min. The tensile forces applied to cause fracture and displacements were recorded by a specialized WDW Universal Testing Machine Measure & Control System program.

Results and discussions
The selected acrylic urethane monomer has the advantage of low temperature polymerization. Left at ambient temperature, in a free atmosphere, the monomer will polymerize. The initiation of polymerization is catalyzed by the action of light and oxygen. Oxygen reacts with the double vinyl bond and leads to hydroperoxides, which, under
the action of light radiation or thermal effect, break down into free radicals that initiate the polymerization reaction. The ability to initiate the reaction by the excited urethane portion is confirmed by the UV spectra of the acrylic monomer which indicates the ability of the monomer to absorb radiation with energy of 128.25 kcal/mol sufficient to trigger the polymerization reaction. The resulting polymer is adhesive to any material, the adhesion being about 0.2-

Table 1

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<thead>
<tr>
<th>thread diameter (mm)</th>
<th>Without PUA coating</th>
<th>With PUA coating</th>
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<tbody>
<tr>
<td></td>
<td>Maximum force (N)</td>
<td>Displacement (mm)</td>
</tr>
<tr>
<td></td>
<td>Maximum force (N)</td>
<td>Displacement (mm)</td>
</tr>
<tr>
<td>4.5 cortical screw</td>
<td>1.040 ±0.01</td>
<td>4.995±0.103</td>
</tr>
<tr>
<td>6.5 malleolar screw</td>
<td>1.060±0.012</td>
<td>7.088±0.016</td>
</tr>
<tr>
<td>6.5 cancellous screw</td>
<td>1.150±0.005</td>
<td>6.973±0.084</td>
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is the use of the synthetic bone model instead of the real bone.

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Manuscript received: 6.07.2019